

Intertherm 891

Oleoresinous Aluminium

Product Description A general purpose heat resistant paint, based on air drying oleoresinous resins, and pigmented with aluminium flake.

Intended Uses As a heat resistant coating for general site use or as an industrial maintenance coating on both ambient and high temperature steelwork up to 315°C (600°F) where an economical aluminium finish is required.

Suitable for all types of operations including refineries, offshore structures, power, petrochemical and chemical plants.

Practical Information for Intertherm 891

Colour	Aluminium			
Gloss Level	Not applicable			
Volume Solids	48%			
Typical Thickness	15-25 microns (0.5-1.0 mils) dry equivalent to 31-52 microns(1.2-2.1 mils) wet			
Theoretical Coverage	19.20 m ² /litre at 25 microns d.f.t and stated volume solids 770 sq.ft/US gallon at 1 mil d.f.t and stated volume solids			
Practical Coverage	Allow appropriate loss factors			
Method of Application	Airless spray, Air spray, Brush, Roller			
Drying Time				
			Overcoating Interval with recommended topcoats	
Temperature	Touch Dry	Hard Dry	<i>Minimum</i>	<i>Maximum</i>
5°C (41°F)	18 hours	72 hours	24 hours	Extended*
15°C (59°F)	12 hours	36 hours	24 hours	Extended*
25°C (77°F)	8 hours	24 hours	24 hours	Extended*
40°C (104°F)	5 hours	16 hours	16 hours	Extended*

*See International Protective Coatings Definitions and Abbreviations

Regulatory Data

Flash Point	43°C (109°F)
Product Weight	1.0 kg/l (8.3 lb/gal)
VOC	425 g/l (3.54 lb/gal) UK - PG6/23(92), Appendix 3 3.5 lb/gal (420 g/l) USA - EPA Method 24

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Surface Preparation

All surfaces to be coated should be clean, dry and free from contamination. Prior to paint application all surfaces should be assessed and treated in accordance with ISO 8504:1992.

Primed Surfaces

Intertherm 891 can be applied over approved anti-corrosive primers. The primer surface should be dry and free from all contamination, and Intertherm 891 must be applied within the overcoating intervals specified (consult the relevant product data sheet).

Areas of breakdown, damage etc., should be prepared to the specified standard (e.g. Sa2½ (ISO 8501-1:1988) or SSPC-SP10 Abrasive Blasting, or SSPC-SP11, Power Tool Cleaning, and patch primed prior to the application of Intertherm 891.

Zinc Primed Surfaces

Intertherm 891 is suitable for application to steelwork freshly coated with zinc silicate shop primers.

If the zinc shop primer shows extensive or widely scattered breakdown, or excessive zinc corrosion products, overall sweep blasting will be necessary. Other types of shop primer are not suitable for overcoating and will require complete removal by abrasive blast cleaning.

Weld seams and damaged areas should be blast cleaned to Sa2½ (ISO 8501-1:1988) or SSPC-SP10.

Application

Mixing	This material is a one component coating and should always be mixed thoroughly with a power agitator before application.		
Mix Ratio	Not applicable		
Working Pot Life	Not applicable		
Airless Spray	Recommended	- Tip range 0.33-0.41 mm (13-16 thou) - Total output fluid pressure at spray tip not less than 112 kg/cm ² (1,600 p.s.i.)	
Air Spray (Pressure Pot)	Recommended	Gun Air Cap Fluid Tip	DeVilbiss MBC or JGA 704 or 765 E
Brush	Suitable - Small areas only	Typically 15-25 microns (0.5-1.0 mils) can be achieved	
Roller	Suitable - Small areas only	Typically 15-25 microns (0.5-1.0 mils) can be achieved	
Thinner	International GTA004	Do not thin more than allowed by local environmental legislation.	
Cleaner	International GTA004		
Work Stoppages	Thoroughly flush all equipment with International GTA004. All unused material should be stored in tightly closed containers. Partially filled containers may show surface skinning and/or a viscosity increase of the material after storage. Material should be filtered prior to use.		
Clean Up	Clean all equipment immediately after use with International GTA004. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency of cleaning will depend upon amount sprayed, temperature and elapsed time, including any delays. All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations/legislation.		

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Product Characteristics

The presence of leafing aluminium in this formulation, whilst imparting heat and corrosion resistance, can also retard access to atmospheric oxygen. As this is an air drying system curing by atmospheric oxidation, over-application will severely retard through curing.

For maximum temperature resistance it is best to specify 15 microns (0.5 mils) d.f.t., as the volatile nature of heat sensitive organic materials will cause film defects in thicker films, including blistering.

Over-application of Intertherm 891 will extend both the minimum overcoating periods and handling times, and may be detrimental to long term overcoating properties.

Over-application of Intertherm 891 will lead to blistering at high temperatures.

Level of sheen and surface finish is dependent on application method. Avoid using a mixture of application methods whenever possible.

For maximum corrosion resistance a zinc silicate primer should be used. A mist coat may be required to prevent pinholing. It is preferable to overcoat the zinc silicate before weathering but in cases where this is not possible then the zinc silicate surface should be clean and free from zinc salts.

When using Intertherm 891 over an inorganic zinc primer, application should be performed in strict accordance with the film thickness specification, since excessive thicknesses may cause blistering. Determine that the inorganic zinc primer is thoroughly cured prior to application of the Intertherm 891 by following the curing instructions given on the relevant product data sheet.

Alternatively, Intertherm 890, zinc dust graphite primer, may be specified. However, this product does not possess the ultimate corrosion resistance of zinc silicates, but is capable of tolerating lower degrees of surface preparation which may prevail in maintenance situations.

Maximum continuous dry temperature resistance for Intertherm 891 is 315°C (600°F). For temperatures greater than 315°C (600°F) Intertherm 50 should be used.

Intertherm 891 is not suitable for exposure to acid or alkaline environments.

Intertherm 891 is not designed for continuous water immersion.

When used as a general purpose aluminium paint Intertherm 891 can be used to overcoat all tightly adherent, clean old alkyd systems.

Systems Compatibility

Recommended priming system for dry temperatures up to 100°C (212°F) (continuous):

Interprime 198

Recommended priming system for dry temperatures up to 315°C (600°F) (continuous):

Intertherm 890
Interzinc 12
Interzinc 22
Interzinc 250

For other suitable primers, consult International Protective Coatings.

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Additional Information

Further information regarding industry standards, terms and abbreviations used in this data sheet can be found in the following sections of the International Protective Coatings data manual:

- Definitions & Abbreviations
- Surface Preparation
- Paint Application
- Theoretical & Practical Coverage

Individual copies of these information sections are available upon request.

Safety Precautions

This product is intended for use only by professional applicators in industrial situations in accordance with the advice given on this sheet, the Material Safety Data Sheet and the container(s), and should not be used without reference to the Material Safety Data Sheet (MSDS) which International Protective Coatings has provided to its customers.

All work involving the application and use of this product should be performed in compliance with all relevant national, Health, Safety & Environmental standards and regulations.

In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation.

If in doubt regarding the suitability of use of this product, consult International Protective Coatings for further advice.

Pack Size	5 litre unit	Intertherm 891	5 litres in a 5 litre container
	20 litre unit	Intertherm 891	20 litres in a 20 litre container
For availability of other pack sizes contact International Protective Coatings			
Shipping Weight	U.N. Shipping No. 1263		
	5 litre unit	5.3 kg (11.7 lb)	
	20 litre unit	21.3 kg (47 lb)	
Storage	Shelf Life	24 months minimum at 25°C (77°F). Subject to re-inspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition.	

Disclaimer

The information given in this sheet is not intended to be exhaustive and any person using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. Any warranty, if given, or specific Terms & Conditions of Sale are contained in International's Terms & Conditions of Sale, a copy of which can be obtained on request. Whilst we endeavour to ensure that all advice we give about the product (whether in this sheet or otherwise) is correct we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of the use of the product. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

It is the user's responsibility to check that this sheet is current prior to using the product. Issue date: 29/06/2001

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